

Tygon[®] 2375 IB Tubing

HIGH-PRESSURE CHEMICAL TRANSFER APPLICATIONS

Chemical Resistant to Minimize Fluid Alteration and Loss

In the world of chemical transfer, chemical compatibility and flexibility are the two most important performance criteria to ensure performance optimization. Tygon[®] 2375 IB tubing, which is unaffected by most chemical sanitizers and cleaners, is specially engineered to deliver just that outstanding performance in an environment where harsh chemicals are used. Because of its robust polyester braid reinforcement construction, Tygon[®] 2375 IB tubing holds a full vacuum rating, ideal for suction/delivery side of any chemical transfer.

Flexibility Without the Use of Plasticizers

Until now, clear and flexible tubing was restricted from use in many applications due to the concern of plasticizer extraction. Tygon[®] 2375 IB tubing is not manufactured with any plasticizers. This unique tubing uses the latest in polymer technology to provide a clear (between braid) and flexible tubing choice for sensitive fluid transfer applications.

Typical Applications

- Detergent transfer for laundry
- Dishwashing cleaning chemical transfer lines
- Warewashing cleaning chemical transfer lines
- Car washing equipment chemical transfer lines
- Harsh chemical transfer
- Solvent transfers



Features and Benefits

- Outstanding chemical resistance
- Non-DEHP
- Plasticizer-free
 - Extends tubing life and reduces maintenance costs over plasticized products
- Braid reinforcement for elevated working pressures
- Safer disposal
 - Releases no harmful and corrosive hydrogen chloride gas
- Smooth inner surface
 - Provides better flow and inhibits particulate buildup
- Clear tubing for easier and better observation

Regulatory Compliance

- REACH
- RoHS



Tygon® 2375 IB Tubing

Tygon® 2375 IB Tubing

Part Number	ID	OD	Wall Thickness	Length	Min. Bend Radius	Max. Working Pressure at 22°C (73°F)	Vacuum Pressure Rating at 22°C (73°F)
	mm (in)	mm (in)	mm (in)	m (ft)	mm (in)	bar (psi)	mmHg (inHg)
APC1S1542	6 (0.236)	12 (0.472)	3 (0.118)	15 (49.2)	25.4 (1)	15.5 (225)	760 (29.9)
APC1S2138	10 (0.394)	16 (0.630)	3 (0.118)	15 (49.2)	50.8 (2)	11.7 (170)	760 (29.9)
APC1S2480	12 (0.472)	18 (0.709)	3 (0.118)	15 (49.2)	95.25(3.75)	13.1 (190)	760 (29.9)
APC1S2481	16 (0.630)	22 (0.866)	3 (0.118)	15 (49.2)	101.6 (4)	11.3 (165)	760 (29.9)

*Working pressures are calculated at a 1:4 ratio relative to burst pressure using ASTM D1599.

Typical Physical Properties

Property	ASTM Method	Value or Rating
Durometer Hardness (Shore A) 15 sec	D2240	77
Color	—	Clear
Tear Resistance, kN/m (lb-f/inch)	D1004	42.0 (240)
Specific Gravity	D792	0.88
Water Absorption, % at 23°C (73°F) for 24 hrs.	D570	0.04
Compression Set Constant Deflection, % at 70°C (158°F) for 22hrs.	D395 Method B	100
Maximum Recommended Operating Temp., °C (°F)	—	54 (130)
Low Temp. Flexibility, °C (°F)	—	-75 (-103)

Unless otherwise noted, all tests were conducted at room temperature (73°F). Values shown were determined on 0.075" thick extruded strip or 0.075" thick molded ASTM plaques or molded ASTM durometer buttons.

The values listed for working and burst pressures are derived from tests conducted under controlled laboratory conditions. Many factors will reduce the tubing's ability to withstand pressure, including temperature, chemical attack, stress, pulsation and the attachment to fittings. It is imperative that the user conduct tests simulating the conditions of the application prior to specifying the tubing for use.

Relative Chemical Resistance Properties*

Tubing	Acids			Bases			Salts	Alcohols	Ketones
	Conc.	Med.	Weak	Conc.	Med.	Weak			
Tygon® 2375 IB Tubing	F	E	E	E	E	E	E	E	F
Fluoroelastomers	E	E	E	U	F	F	E	F	U
Urethane	U	U	U	U	F	F	F	U	U
PVC	F	E	E	E	E	E	E	F	U
Thermoplastic Rubber	U	F	F	F	E	E	E	F	U
Neoprene	U	F	E	E	E	E	E	E	U
Nitrile Rubber	F	F	E	U	E	E	E	E	U
Silicone	U	U	U	U	F	F	F	F	U
EVA	U	F	E	F	E	E	E	E	U

E = Excellent F = Fair U = Unsatisfactory *All tests conducted at room temperature.

Note: For detailed specific chemical resistance information, please visit www.ics.saint-gobain.com and search for chemical resistance properties.



Saint-Gobain
2664 Gilchrist Road
Akron, OH 44305
USA

Saint-Gobain
5 Rue du Dauphiné
Zone Industrielle de Chesnes
BP712 Saint-Quentin-Fallavier
Cedex, France 38297

www.ics.saint-gobain.com



NOTE: The data and details given in this document are correct and up to date. This document is intended to provide information about the product and possible applications. This document is not the product specification and does not provide specific features, nor does it guarantee product performance in specific applications. Saint-Gobain cannot anticipate or control the conditions of the field and for this reason strongly recommends that practical tests are conducted to ensure that the product meets the requirements of a specific application.

Tygon® is a registered trademark of Saint-Gobain Performance Plastics Corporation.