



Hose Preventive Maintenance General Guidelines

| | | Visual Inspection | Actions | |
|----------------------------------|--|---|--|--|
| Pre Hose Installation | Areas to check | Is hose long enough to bend without potential to kink it? Is it bent too close to the fitting connection? Is a gasket/proper seal in place at the fitting connection? Do the hose and connection change direction? | When changing directions of the hose, use a proper elbow. When changing directions of the hose, use a proper elbow. Use the right gasket/proper seal for the connection. Use a proper elbow before connecting hose. | |
| Frequency Every week or each use | | | | |
| Preventive Maintenance | Areas to check Preventive accessories | Overall hose appearance: Any kink in the length Any dents, slits, cuts, swelling or soft spots in the hose Any damage behind collar Any damage to fitting connection and sealing surface Gaskets/Seals Storage of hoses when not in use CIP, SIP or COP cleaning HoseGard Anti-kink armor casing Anti-kink armor cuff | Replace the hose. Replace the hose. Replace the hose. Replace the hose. Replace every six months. Always keep the end cap on to protect fitting connections. Hang hoses vertically or place them on a hose rack with a gentle radius; do not stack. Follow cleaning solution manufacturer's recommendation — never go beyond the recommended temperature, pressure, cleaning cycle or time. Highly recommended in areas of heavy traffic to support hose and prevent it from being run over by fork lifts or trucks. Highly recommended for dynamic movement of the hose. Highly recommended for frequent bending close to fitting connections. | |
| | Frequency | Every day | | |
| Leakage Detection | Areas to check | Entire hose length Around the collar Around any hose dent, cut, slit, swelling or soft area Around any deformed area Fitting connection Gaskets/Seals | If leak detected, replace immediately. | |
| Planned Maintenance | Frequency | Every six months | | |
| | | Regular inspection for leakage and smooth operation | Replace if any problem listed above is noticed. Keep a record of the hose. Use statistics to develop a preventive maintenance program. | |

Golden Rules for Hose Selling **STAMPED**

| S | IZE | I.D., O.D. and length | |
|---|------------|--|--|
| Т | EMPERATURE | of the material conveyed and the surrounding environment | |
| A | PPLICATION | conditions of use | |
| M | ATERIAL | being conveyed, type and concentration | |
| P | RESSURE | to which the assembly will be exposed | |
| Ε | NDS | style, type, orientation, attachment methods, etc. | |
| D | ELIVERY | testing, quality, packaging and delivery requirements | |



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FLS-6093-0321-SGIS